



Dioctyl Adipate, DOA

Characteristic	Result
Appearance	Nearly colorless liquid
Density at 20°C	0.924-0.926 g/cm ³
Viscosity at 20 °C	13-15 mPa.s
Acid value	0.05 mg KOH/g max
Ester content	99.5% by area min
Water content	0.05 max
Boiling point	240-250°C
Freezing point	-50°C
Flah point	197°C